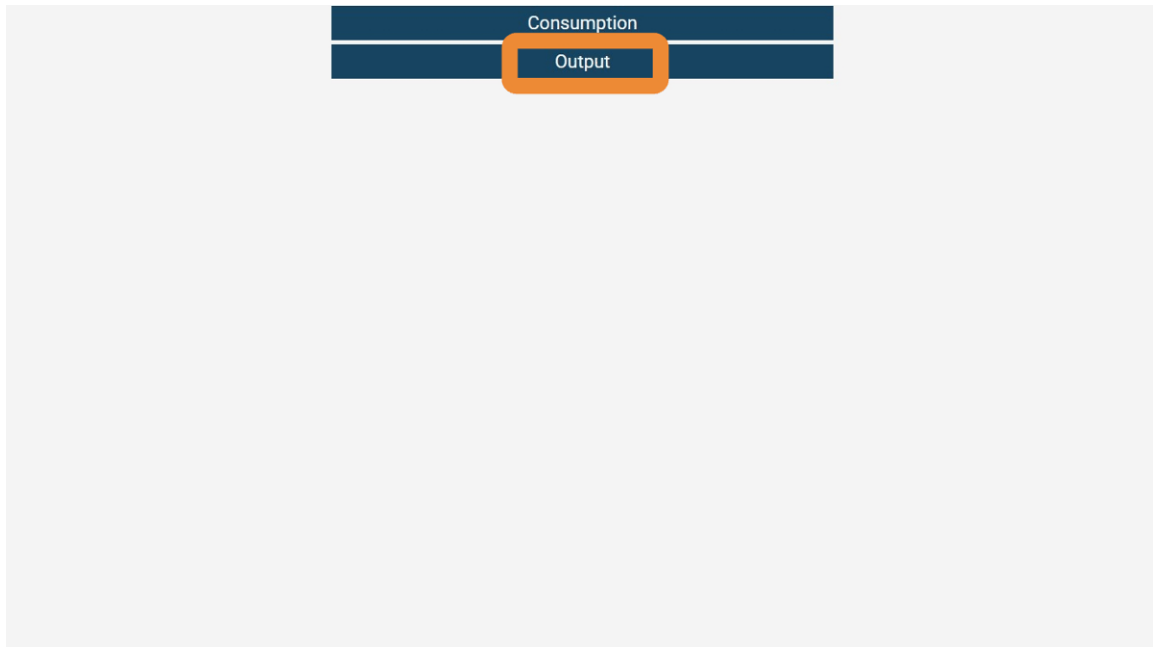


3. Click "Output"



4. (Click enter after each entry) Type the Output barcode number or scan the code on the Production Work Order.

A screenshot of a software interface showing a form with multiple input fields. The first field, labeled 'Prod. Order No.', is highlighted with an orange border and contains a barcode icon. Below it are several other input fields, each with a label and a text entry area. The labels are: 'Prod. Order No.', 'Line No.', 'Location', 'Item', 'Item Descr.', 'Quantity', 'Unit', 'Production Date', and 'Expiration Date'. The 'Line No.' field has a small '0' next to it. The background of the interface is a light gray.

5. Scan or Type the Output code number

Prod. Order - Material Requisition

MANZANA PRODUCTS CO., INC.

Output: 

Assign Lot: 

Released: MR2000061 TJOES M.O.B. ICE 8/64OZ - PET

Source No. 100314

Source No.  Work Center: BOTTLING LINE 1

Quantity 450 Work Center: 

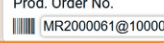
Expiration Date

Production BOM P09420-100314

Item No.	Description	Quantity per	Unit of Measure	Remaining Qty.	Scrap %	Due Date	Location
101742	64OZ EMPTY PET BTL - CLEAR - BUL	8.00	EA	3,672.00	2.00	12/04/25	GREEN
101735	43MM VLT WHITE UNED CAP FOR 6	8.00	EA	3,656.00	1.00	12/04/25	GREEN
103143	LBL TJOES M.O.B. ICE 64OZ #3 - PET	8.00	EA	3,627.00	0.75	12/04/25	GREEN
100140	CASE FOR 8/64 PET ICE BTLS	1.00	EA	455.00	1.00	12/04/25	GREEN
102215	PURCHASED ORG APPLE JUICE - BU	4.00	GAL	1,872.00	4.00	12/04/25	GREEN
103228	HOT MELT PELLETS HM 5002-P	0.01	LB	3.00	0.00	12/04/25	GREEN
103231	HOT MELT 55-1628 35# case	0.01	LB	3.00	0.00	12/04/25	GREEN
103233	10728348-V00157 TUFFLEX STRETCH	0.01	LB	4.00	0.00	12/04/25	GREEN

6. Output code number will be displayed inside the box

OUTPUT

Prod. Order No.  MR2000061@10000

Prod. Order No.

Line No. 0

Location

Item

Item Descr.

Quantity

Unit

Production Date

Expiration Date

- | | |
|---|------------------------------|
| Item-Lot-Label | |
|  | |
| Prod. Order No. | MR2000061 |
| Line No. | 10000 |
| Location | GREEN |
| Item | 100314 |
| Item Descr. | TJOES M.O.B JCE 8/64OZ - PET |
| Quantity | |
| Unit | CASE |
| Production Date | |
| Expiration Date | |

- | | | | |
|---|---|---|---|
| Prod. Order - Material Requisition | | Tuesday, December 22, 2022
Page 1 / 1 | |
| MANZANA PRODUCTS CO., INC. | | | |
| 
MR2000061B100314 | | Output: 
MR2000061B1006 | |
| Production Order Status: Released. No.: MR2000061 | | | |
| Released | MR2000061 | TIOES M.O.B JCE 8/64OZ - PET | |
| Source No. | 100314 | | |
| Source No. |  | Work Center: | BOTTLING LINE 1 |
| Quantity | 450 | Work Center: |  |
| Expiration Date | | | |
| Expiration Date | Production BOM P00420-100314 | | |

Item No.	Description	Quantity per	Unit of Measure	Remaining Qty.	Scrap %	Due Date	Location
101742	64OZ EMPTY PET BTL - CLEAR - BUL	8.00	EA	3,672.00	2.00	12/04/25	GREEN
101735	43MM VLT WHITE LINED CAP FOR 6	8.00	EA	3,636.00	1.00	12/04/25	GREEN
103143	LBI TIOES M.O.B JCE 64OZ #3 - PET	8.00	EA	3,627.00	0.75	12/04/25	GREEN
100140	CASE FOR 8/64 PET JCE BTLs	1.00	EA	455.00	1.00	12/04/25	GREEN
102215	PURCHASED ORG APPLE JUICE - BU	4.00	GAL	1,872.00	4.00	12/04/25	GREEN
103226	HOT MELT PELLETS HM 5002-P	0.01	LB	3.00	0.00	12/04/25	GREEN
103231	HOT MELT SS-1628 35# case	0.01	LB	3.00	0.00	12/04/25	GREEN
103233	10728349-V00157 TUFFLEX STRETCH	0.01	LB	4.00	0.00	12/04/25	GREEN

9. Lot number from code will be displayed inside the box

OUTPUT New Prod. Order

Item-Lot-Label
100314@@MR2000061@

Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Quantity	
Unit	CASE
Production Date	
Expiration Date	

10. Load carrier type = Type of Empty pallet being used to stack cases. Please make sure the right type of pallet is displayed. If not, please manually change to correct type.

OUTPUT New Prod. Order

Load Carrier Type
WP

Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Lot No.	MR2000061
Quantity	
Unit	CASE
Production Date	
Expiration Date	

11. Click enter, this will automatically assign a load carrier for your pallet.

OUTPUT

Load Carrier

Prod. Order No. MR2000061

Line No. 10000

Location GREEN

Item 100314

Item Descr. TJOES M.O.B JCE 8/64OZ - PET

Lot No. MR2000061

Quantity

Unit CASE

Production Date

Expiration Date

12. Enter the full Quantity of cases physically stacked on pallet.

OUTPUT

Quantity

Prod. Order No. MR2000061

Line No. 10000

Location GREEN

Item 100314

Item Descr. TJOES M.O.B JCE 8/64OZ - PET

Lot No. MR2000061

Quantity

Unit CASE

Production Date

Expiration Date

13. Quantity displayed inside box. always check quantity and verify is correct before clicking enter.

The screenshot shows a web interface titled 'OUTPUT'. At the top, there are three circular icons: a blue square with a white 'i', an orange circle with a white 'e', and a green circle with a white 't'. Below these icons is a form with several fields. The 'Quantity' field is highlighted with an orange rectangle and contains the value '50'. Below it are fields for 'Prod. Order No.' (MR2000061), 'Line No.' (10000), 'Location' (GREEN), 'Item' (100314), 'Item Descr.' (TJOES M.O.B JCE 8/64OZ - PET), 'Lot No.' (MR2000061), 'Unit' (CASE), 'Production Date', and 'Expiration Date'.

Field	Value
Quantity	50
Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Lot No.	MR2000061
Unit	CASE
Production Date	
Expiration Date	

14. Click post, this will register the quantity and will print your Load carrier label. If not make sure you check that you have selected the right printer. Always keep track of the quantity you're outputting. Since this time we do not have a quantity displayed in Yaveon. If you are not sure of the quantity produced, see SOP for use of Inventory summary to check the quantity produced on work order, If not sure of the quantity, please do not print more labels until you have verified the quantity first.

The screenshot shows the same 'OUTPUT' form as above. The 'Post' button is highlighted with an orange rectangle. The 'Quantity' field now contains the value '50,00'. The other fields remain the same.

Field	Value
Post	
Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Lot No.	MR2000061
Quantity	50,00
Unit	CASE
Production Date	
Expiration Date	

15. Once quantity has been posted, message (OUTPUT POSTED SUCCESSFULLY) will be displayed on top as shown with the green arrow. Yaveon will take you back to step 11. Click enter and continue the steps till order is complete, if produced more quantity than what was expected from the production work order, see next step.

OUTPUT
Output posted successfully.

Load Carrier Type
WP

New Prod. Order

Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Lot No.	MR2000061
Quantity	
Unit	CASE
Production Date	
Expiration Date	23.06.2027

16. If quantity on the production work order is complete, Yaveon will take you back to step one since order is complete, no need to do more. If you are producing over the quantity expected on the work order. Please start from step one. When you enter the quantity pay attention to the message at the top. See next step.

OUTPUT
Output posted successfully.

Prod. Order No.

Prod. Order No.

Line No. 0

Location

Item

Item Descr.

Quantity

Unit

Production Date

Expiration Date 23.06.2027

17. Warning message **"Output The maximum upper tolerance for output quantity for Prod. Order No. MR2000061, item 100314 will be exceeded by 50 CASES.** this message will be displayed for the remainder of the order till output is complete. Is just a warning letting you know you have gone over the quantity expected. Continue clicking enter to post. As shown in next step.

OUTPUT
Output posted successfully.

New Prod. Order

Load Carrier Type
WP

Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Lot No.	MR2000061
Quantity	
Unit	CASE
Production Date	
Expiration Date	23.06.2027

18. Click enter. please note: every time you click enter to post Yaveon will send you to step one. Where you will need to again scan the output code or type the number but it will not ask you to scan the assign lot. It will take you to load carrier type. This is because the quantity has been completed on the production work order. Just continue and click enter to post until you have completed your production for the specific work order you are working on.

OUTPUT
The maximum upper tolerance for output quantity for Prod. Order No. MR2000061, item 100314 will be exceeded by 50 CASE.

Post

Prod. Order No.	MR2000061
Line No.	10000
Location	GREEN
Item	100314
Item Descr.	TJOES M.O.B JCE 8/64OZ - PET
Lot No.	MR2000061
Quantity	50,00
Unit	CASE
Production Date	
Expiration Date	23.06.2027